



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2015.0394.006

DVS ZERT GmbH hereby certifies that the welding company

ZAKO TURCIN spol. s r.o.
Breznice 363
760 01 Zlin
Czechia

fulfills the requirements
for the scope according to


EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2024-09-03 until 2027-09-02

Düsseldorf, 2024-08-25
Place and date of issue

Lead auditor: Dipl.-Ing. SROM


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

ZE-16083-01-00-EN15085-2015.0394.006

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2, 1.3 3.1 1.2 1.2 1.3 2.2 2.2/1.2 3.1 3.2 3.3	t = 3 - 30 mm t = 3 - 30 mm t ≥ 5 mm t = 7 - 60 mm t = 3 - 50 mm t = 3 - 8 mm t = 3 - 14 mm D ≥ 30 mm t = 3 - 20 mm t = 3 - 12 mm t = 1 - 4 mm	FW BW, robot FW, robot BW, robot BW FW BW FW, BW BW FW
141	1.2 2.1 8/1.2	t = 3 - 24 mm t = 2 - 6 mm t = 3 - 20 mm	FW FW FW, 1.2 (t=3-48 mm)

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Dipl.-Ing. Jaroslav Guryca, EWE [external]

born: 1970-04-28

1st deputy(ies) of the responsible welding coordinator(s):

Dipl.-Ing. Jan Brhel, IWE

born: 1996-03-15

Others deputies:

-

Remarks:

Register no.:

DVSZERT/15085/CL1/394/15/3

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.